



4603-GA

RV Roof Seam Tape

Permanent Seal

- Saves Time and Labor
- Ideal with all Roof Coatings
- Permanent Bond
- Must be Top Coated

Gardner® RV Roof Seam Tape is a heavy-duty, easy-to-use leak repair, reinforcement and construction tape for RV roofs. Gardner® RV Roof Seam Tape will immediately seal materials, stopping infiltration of leaks from air, moisture and water. RV Roof Tape adheres to almost anything including metal, wood, fiberglass, plastic, structural concrete, concrete block, brick, smooth BUR, smooth SBS, smooth APP, EPDM, TPO, Hypalon and PVC surfaces. Gardner® RV Roof Seam Tape must be sealed with Gardner RV Roof Coating or RV Leak Sealant.

PREPARATION:

Substrate should be clean, dry and free of dew, frost, oil, salt, dust and rust. TPO/EPDM: Clean with rags and acetone to remove any oil or grime. Silicone: Do not apply over silicone coatings or sealants. PVC/Plastic: Remove chalking with light sanding or scouring prior to application. Coarse sand paper or steel wool can be used. Metal: Use Gardner® RV Roof Seam Tape on the seams and joints of metal surfaces. Remove all rust with wire brush. After application, seal Gardner® RV Roof Seam Tape with Gardner RV Roof Coating at least $\frac{1}{2}$ " onto substrate surface.

Cold / Hot Weather Tips: Gardner RV Roof Primer is recommended for cold temperature conditions lower than 40°F. Cold weather primer is not recommended or required on PVC, plastic or metal surfaces. In cold weather, allow Gardner® RV Roof Seam Tape to remain inside at ambient room temperature (65-75°F) before application. When applying in temperatures between 30°F and 40°F, apply primer and let cure 30 minutes prior to installation of tape. Warming the substrate with a hot air gun is also helpful. In hot weather, keep rolls out of direct sunlight and in shade. Pre-peel edges approx. $\frac{1}{2}$ " to speed up installation.

APPLICATION:

Cut Gardner® RV Roof Seam Tape to length. Shorter lengths (less than 4 ft) are easier to work with unless using a team of two or more applicators. Hold edge of tape with thumb and index finger of both hands about 1-2" apart. Watch for edge of release liner to loosen away from tape and peel back release liner. Press tape in place using a gloved hand or a steel roller. Always roll from the center out to remove trapped air pockets. Apply the exact length to predetermined location as tape cannot be peeled up and reset. Puncture air pockets in tape and cut out tape wrinkles before continuing. Reseal puncture and cuts. When working in corners, start in corners to eliminate "tenting". Gardner® RV Roof Seam Tape must be coated with Gardner RV Roof Coating or RV Leak Sealant after installation. This tape must be completely saturated and sealed.

COVERAGE: 4" x 25'

PRECAUTIONS:

For best results, test adhesion on membranes before applying. Do NOT store at temperatures above 110 °F. Do NOT stretch tape during installation.

TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Peel Strength	21 lbs. +/in width
Application Temperature	- 30°F to 200°F
Color	White
Elongation	900%
Low Temperature Flexibility	Passes at - 65°F no cracking
Permeability	.001 perms max
Shelf Life	5 years*
Tensile Break	4000+ / -500 psi
Total Thickness	35 mils
UV Resistance	Excellent

*Storage at ambient room temperatures

Approx. Shipping Weights:

(Note: All approx. weights include container)

4" X 25' Rolls (12 per case)	25 lb.
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